



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

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RBW6205G26631-3G

Job Sheet 203569



Part No: RBW6205G26631-3G

Job Qty: 1 pcs

Part Name: Wrench, MR Scissor Retaining Nut Removal/Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 1/10/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG RBW6205G26631-3G Rev 2 IPP Rev A 18.01.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	1/10/20		0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		GP 19-12-05
120	QC 5	1 pcs	1/10/20		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 40 DEC 9 6 2019 9:38
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	1 pcs	1/10/20		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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CANADA
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Container No: S237402



Part: RBW6205G26631-3G

Job No: 203569

Serial No/Batch: S237402

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 12/05/19

240
04
88-2

				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	DAS
				Packaging 3 - 8 - B4B	28
				Packaging 3 - 9 - B4B	9-89
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	1 pcs	1/10/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	3-88

DEC 10 2019

Part Op 110 - (Small Fab) 1-Press fit dowel pin 2-Assemble as per DWG. Sheet 1 3-Pack case, modify foam as required as per Descriptions: DWG

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
90471A150	Flat Head Machine Screw 64	6 Ea (6 ea)	110-Small Fab - 1	5040655
98381A485	Dowel Pin 5/32" X 1/4" 41	4 Ea (4 ea)	110-Small Fab - 1	5040656
APP-1040-E	Case 151 + A	1 pcs (1 ea)	110-Small Fab - 1	264720
RBW6205G26631-3G-1	Wrench 92	1 pcs (1 ea)	110-Small Fab - 1	5040657 5060 921
RBW6205G26631-3G-11	Foam Eggshell Black use in case APP-1040-E 151A	1 Ea (1 ea)	110-Small Fab - 1	204723
RBW6205G26631-3G-3	Strip 92	2 pcs (2 ea)	110-Small Fab - 1	5064107

Job Allocations

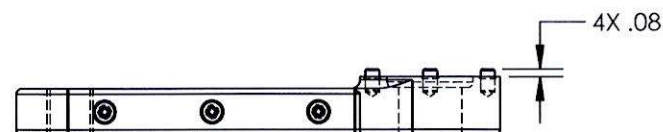
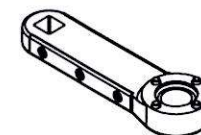
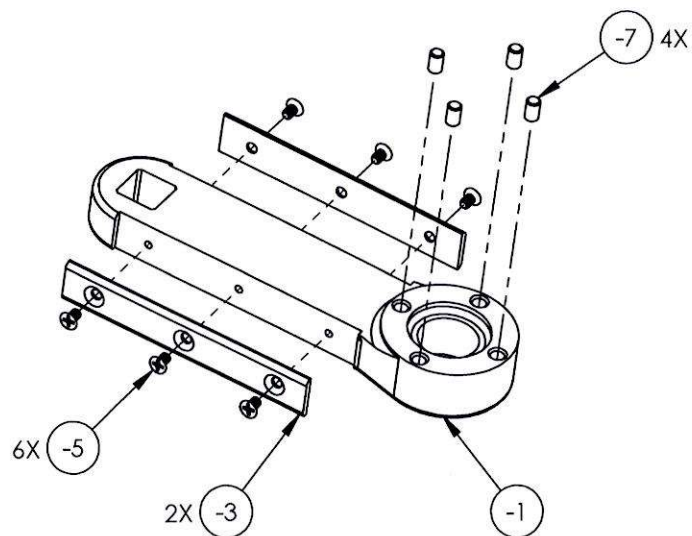
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	90471A150	6	71	0
	98381A485	4	38	0
	APP-1040-E	1	4	0
	RBW6205G26631-3G-1	1	8	0
	RBW6205G26631-3G-11	1	2	0
	RBW6205G26631-3G-3	2	12	0

Part Specifications
Specifications could not be found.

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	4/20/2016	RJC	JAG
2	16-0129	-11 ADDED. -1 DELETED DIM R.06.	8/29/2016	DEW	SM



NOTE:
1. REF. AGUSTA T/N: 3G6205G26631.
2. ADDED LABEL WITH T/N AND DESCRIPTION.

DART AEROSPACE																											
TITLE WRENCH, SPECIAL NUT REMOVAL/INSTALLATION																											
DWG NO. RBW6205G26631-3G	REV 2																										
<table border="1"> <tr> <td>MATL</td> <td>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>HEAT TREAT</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>FINISH</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125/✓</td> </tr> <tr> <td>SPEC</td> <td>1. BREAK ALL SHARP EDGES .015 x 45° OR .015R</td> </tr> <tr> <td>DRAWN BY:</td> <td>CLOUGH</td> </tr> <tr> <td>CHECKED:</td> <td>CLOUGH</td> </tr> <tr> <td>OPPS APPR:</td> <td>ANDERSON</td> </tr> <tr> <td>QA APPR:</td> <td>LINDSAY</td> </tr> <tr> <td>APPROVED:</td> <td>GILBERT</td> </tr> <tr> <td>SCALE</td> <td>1:2</td> </tr> <tr> <td>DATE</td> <td>3/12/2015</td> </tr> <tr> <td colspan="2">SHEET 1 OF 3</td> </tr> </table>		MATL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8	FINISH	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125/✓	SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	DRAWN BY:	CLOUGH	CHECKED:	CLOUGH	OPPS APPR:	ANDERSON	QA APPR:	LINDSAY	APPROVED:	GILBERT	SCALE	1:2	DATE	3/12/2015	SHEET 1 OF 3	
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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	WRENCH	4140/4142		2
			-3	2	STRIP	NYLON		3
		B/O	-5	6	FLAT HEAD MACHINE SCREW	STEEL	#4-40 X 3/16 (MCMASTER-CARR #90471A150)	1
		B/O	-7	4	DOWEL PIN	STEEL	Ø5/32 X 1/4 (MCMASTER-CARR #98381A485)	1
		B/O	-9	1	CASE	PLASTIC	PELICAN CASE #APP-1040	N/S
			-11	1	FOAM	EGGSHELL, BLACK	1-1/2 X 3-1/2-6 (FABRICATE FROM STOCK)	N/S